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Years: 1991-2008

Patent/Publication No.: JP1998000748

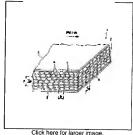
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JP10000748 A POLYPROPYLENE-BASED RESIN FOAM LAMINATED SHEET AND MOLDING BODY THEREOF JSP CORP

#### Abstract:

PROBLEM TO BE SOLVED: To improve characteristics such as lightweight properties, washability, toughness, rigidity or the like by a method wherein a foam laminated sheet, which has the specified flexural modulus and is suitable for a the stock such as a returnable container or the like, is produced by laminating a synthetic resin film having the specified tensile



strength onto one side of a plate-like polypropylene-based resin foam having the specified density.

SOLUTION: This foam laminated sheet 1 suitably used for a simple packaging box such as a returnable container or the like is produced by laminating eyrthetic vein film 3 onto both the sides of a plate-like polypropylene-based resin foam as to have the flexural modulus of 900-3,500kg/cm<sup>2</sup>. In this plate-like polypropylene-based resin foam 2, the shape of each of bubbles existing within the portion, which exceeds 25% of the whole thickness from both the surfaces of the foam, satisfies the following formulae: 0.40≤A/B≤1.0, 0.4≤A/C≤1.0 and 0.2≤(A+B+C)/3≤1.5, in which A, B and C represent respectively average bubble diameter in thickness direction, extrusion direction and widthwise direction. The synthetic resin film 3, for which orientated polypropylene-based resin film is suitable, is used under the condition having the tensile strength of 10kg/mm<sup>2</sup> or more and the thickness of 5-60µm.

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# Application No. JP1996175588A Filed 19960614 Published 19980106

#### Original IPC(1-7): B32B002732

B29C005114 B32B000518 B32B002700 B29K002300 B29L000900

## Current IPC-R:

	invention		additional	
	B32B000518	20060101	B29K002300	20060101
Advanced	B29C005114	20060101	B29L000900	20060101
	B32B002700	20060101		
	B32B002732	20060101		
	invention		additional	
	B32B000518	20060101	1	
Core	B29C005114	20060101		
	B32B002700	20060101	1	
	B32B002732	20060101		

# Priority:

JP1996175588A 19960614

# Patents Citing This One:

- → EP1174263 A1 20020123 SEKISUI CHEMICAL CO., LTD.
  - → JP3884670 B2 20070221
- → US5091340 A 19920225 NEC Corporation
- → US7063768 B2 20060620 Sekisui Chemical Co., Ltd.
- → EP1174263 B1 20030618 SEKISUI CHEMICAL CO., LTD.
- → US5420068 A 19950530 NEC Corporation
- \*\* US6986941 B2 20060117 JSP Corporation
- \*\* WO2008008875 A2 20080117 DOW GLOBAL TECHNOLOGIES INC

#### No data available





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